

**INTAKE/EXHAUST/CYLINDER HEAD/ROCKER ARM BOX/VALVES**

| POS. | CODE | DESCRIPTION | Qty |
|------|----------|---|-----|
| 01 | 5462.099 | muffler | 1 |
| 02 | 3240.165 | nut M 8 | 4 |
| 02a | 3240.021 | nut M 8 | 2 |
| 04 | 6780.068 | stud M 8 X 18 (30) | 4 |
| 05 | 450R.096 | gasket for eXhaust muffler ref. 5462.099 | 2 |
| 05 | 451R.024 | gasket | 2 |
| 06 | 9732.063 | screw M 8 X 35 | 2 |
| 07 | 771R.011 | washer | 4 |
| 08 | 211R.059 | intake manifold std | 1 |
| 08 | 211R.063 | inlet manifold for glow plug | 1 |
| 09 | 4420.097 | gasket | 1 |
| 10 | 809R.004 | cotter | 8 |
| 11 | 6400.101 | retainer | 4 |
| 12 | 540R.077 | spring | 4 |
| 13 | 6400.098 | retainer | 4 |
| 14 | 4535.015 | valve retainer | 4 |
| 15 | 059R.068 | ring | 4 |
| 16 | «-----» | valve guide | 0 |
| 16 | 464R.077 | valve guide | 4 |
| 17 | 326R.041 | hollowstud | 1 |
| 18 | 772R.002 | washer | 8 |
| 19 | A21R.038 | cyl. head with seats and guides | 2 |
| 19 | A21R.039 | complete cylinder head | 2 |
| 20 | 960R.054 | eXhaust valve | 2 |
| 21 | «-----» | eXhaust v.seat +0,50 - no longer avail. | 0 |
| 21 | 059R.087 | ring | 2 |
| 22 | 960R.053 | intake valve | 2 |
| 23 | «-----» | inlet v.seat - no more avail. | 0 |
| 23 | 059R.088 | inlet v.seat | 2 |
| 24 | 949R.051 | oil pipe | 1 |
| 25 | 3630.178 | clamp | 1 |
| 26 | «-----» | oil sump - see Pos. D 31 | 0 |
| 27 | 359R.029 | filter element | 1 |
| 28 | 451R.006 | gasket | 1 |
| 29 | 579R.073 | O-ring | 1 |
| 30 | 670R.014 | prefilter | 1 |
| 31 | 388R.048 | air Cleaner | 1 |
| 32 | 3630.178 | clamp | 1 |
| 33 | 602R.003 | journal | 4 |
| 34 | 4670.088 | copper gasket 18X24X1 | 4 |
| 35 | 104R.039 | rocker Arm | 2 |
| 35 | 104R.044 | rocker Arm for compression release | 2 |
| 36 | 323R.007 | nut | 4 |
| 37 | 726R.003 | setscrew | 4 |
| 38 | 104R.040 | rocker Arm | 2 |
| 39 | 450R.035 | gasket | 1 |
| 40 | 9732.078 | screw M 6 X 25 | 6 |
| 41 | 9032.095 | charging oil plug | 1 |
| 42 | 758R.039 | washer | 1 |
| 43 | 233R.084 | rocker arm cover with hole for oil filler | 1 |
| 44 | 233R.082 | rocker arm cover | 1 |
| 45 | 4400.087 | gasket | 2 |
| 46 | 9730.034 | screw M 8 X 55 | 2 |

Group: 25LD**Engine: 25LD 330-2 Drawing: D**

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|---|-------------|---------------------------------------|------------|
| POS. | CODE | DESCRIPTION | Qty |
| 47 | 9732.064 | screw M 8 X 30 | 2 |
| 48 | 450R.035 | gasket | 1 |
| 49 | 268R.029 | air cleaner body | 1 |
| 50 | 6780.019 | stud M 8 X 30 (42) | 2 |
| 51 | 3240.165 | nut M 8 | 1 |
| 52 | 2175.273 | air clean.cartridge | 1 |
| 53 | 2605.110 | air cleaner cover | 1 |
| 54 | 4501.118 | gasket | 1 |
| 55 | 3240.163 | nut M 8 | 8 |
| 57 | 399R.075 | flange | 1 |
| 58 | 450R.035 | gasket | 1 |
| 59 | 6780.085 | stud M 8 X 35 (47) | 4 |
| 60 | 6780.008 | stud M 8 X 20 (32) | 2 |
| 62 | 2486.448 | ehXaust manifold | 1 |
| 63 | 1770.042 | bolt M 8 X 1,25 X 10 | 3 |
| 64 | 7565.007 | washer diam. 8 | 3 |
| 65 | 5460.291 | muffler with horiz.inlet flange | 1 |
| 66 | 6927.172 | muffler guard | 1 |
| 67 | 1770.004 | bolt M 8 X 1,25 X 20 | 1 |
| 68 | 7565.007 | washer diam. 8 | 1 |
| 69 | 9170.052 | muffler end (diam. 39,5/42) | 1 |
| 70 | 356R.015 | spacer | 1 |
| 71 | 7625.012 | washer diam. 8,4 | 2 |
| 72 | 9732.075 | screw M 8 X 50 | 1 |
| 73 | 859R.062 | muffler support bracket | 1 |
| 74 | 323R.003 | nut | 1 |
| 75 | 1770.009 | bolt M 8 X 1,25 X 35 | 1 |
| 76 | 2100.055 | preheating glow plug 12V (M 22 X 1,5) | 1 |
| 77 | 2185.867 | glow plug wire 12V | 1 |
| 78 | 3240.004 | nut M 5 | 1 |
| 79 | 3815.108 | flange | 1 |
| 80 | 688R.100 | muffler guard | 1 |
| 81 | 5111.113 | safety plate | 3 |
| 82 | 1760.032 | screw TE M6X14 | 3 |

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